# **Compactors**

IHC - Fixed IHC R - Rotating







# IHC and IHC R compactors

Indeco IHC compactors combine high compaction with fast turnaround times. They are a very efficient replacement both for traditional risky and tiring manual equipment and for self-propelled rollers, which are at great risk of rollover during slope applications.

Compaction is achieved by applying both the dynamic force of a hydraulically-driven vibration system and the static weight of the carrier boom to the thick steel baseplate of the compactor.

Of course, the dynamic forces have to be powerful enough to vibrate the steel baseplate. To enable this to happen, Indeco compactors (mounted straight onto the carrier boom) are hydraulically driven with an oil-bath bearing system, which gives a balanced design of compaction force and vibration speed, so as to achieve the depth penetration needed to reduce air voids and move more material faster. Indeco's fixed or rotating IHC hydraulic compactors offer superior efficiency and versatility compared with other products on the market. Being fitted with the same mounting bracket as other Indeco hydraulic equipment makes it easy to switch from one tool to another at the jobsite.

Using just the carrier's hydraulic circuit, they are ideal for compacting backfill for trenches, as well as embankments or other steep slope applications, around foundations or close to other obstacles.

IHC compactors are also perfect for working on grainy, cohesive and semi-cohesive soils with optional adapters on the vibratory plate turning them into highly efficient, pile-driving tools. Indeco's rotating compaction plate, the IHC R, makes it much easier to position the excavator at the right angle to the working surface, especially for jobs in narrow pipe trenches and confined areas, where the compaction plate needs to reach into difficult corners or skirt round manholes and other obstacles.

Robust, versatile and highly productive, IHC compactors

have a number of special features created by the

technology researchers at Indeco.



# Features of Indeco compactors

The system uses oil-bath bearings |1|, ensuring maximum reliability, low maintenance costs and high performance, even on the toughest of jobs.

The rubber shock-absorber system |2| is designed to direct the whole force down into the material to be compacted, thus isolating vibrations from the carrier and the operator. The thick chassis and baseplates |3| are made from extra-strength steel alloys which means no flexing or other buckling that could affect performance.

The hydraulic system |4| balances force and speed to ensure that the eccentric weights can achieve depth penetration and reduce air voids.

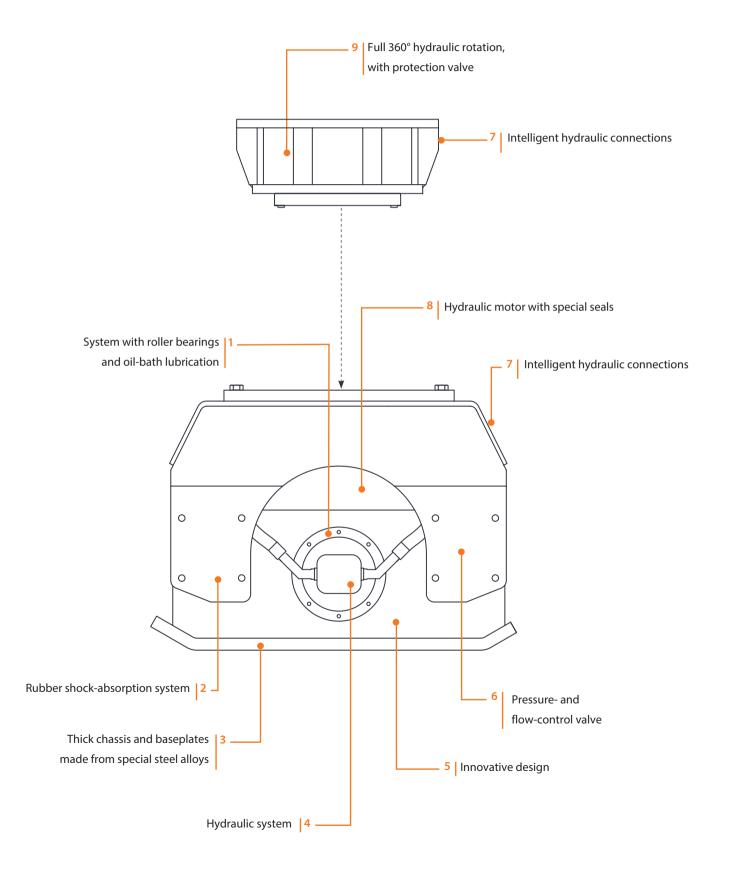
The compactor has been specially designed [5] to work up close to trench walls, foundations, guard rails and other obstacles, along the whole width and length of the job.

The pressure- and flow-control valve [6] provides safer, quicker installation, ensuring that incorrect set-ups cannot affect the long-term reliability of the compactor.

The hydraulic connections [7] are located in a practical and functional area in the rear of the compactor.

They run parallel with the carrier hoses, which protects them from accidental breakage, especially in deep narrow pipe trenches.

The motor [8], with its special high-pressure seals, can withstand backpressure without the need for a drain line. Full 360° hydraulic rotation [9] optimizes the position of the vibratory plate under any working conditions, moving more material faster.





Technical Data	IHC 50	IHC 70	IHC 75
Type of carrier	1 3	1 3	1 3
Excavator weight	3800 ÷ 17600 lbs	7700 ÷ 28600 lbs	8800 ÷ 30800 lbs
Equipment weight*	450 lbs	1000 lbs	1100 lbs
Height	22 in	23.5 in	23.5 in
Baseplate size	12 x 30 in	18 x 33 in	25 x 34 in
Centrifugal force	6600 lbs	8800 lbs	8800 lbs
Compacting force Min - Med - Max Frequency	10.8 16.9 24.2 psi 2000 2500 3000 rpm	11.7 15.6 20 psi 1600 1850 2100 rpm	9.2 12.2 15.7 psi 1600 1850 2100 rpm
Min - Med - Max	33 42 50 hz	27 31 35 hz	27 31 35 hz
Oil flow to motor	12 ÷ 18 gpm	15 ÷ 20 gpm	15 ÷ 20 gpm
Maximum working pressure adjusted to the excavator	3450 psi	2850 psi	2850 psi
Maximum backpressure	100 psi	300 psi	300 psi
Compatibility of attachment plate with mounting bracket	HP 550	HP 1250	HP 1250

<sup>\*</sup>The operating weight of the equipment includes mounting bracket compatible with Indeco construction standards. Any differences in weight may be due to a different mounting bracket configuration.

Carrier key







Backhoe loader









Technical Data	IHC 150	IHC 250
Type of carrier	4 5	4 5
Excavator weight	17600 ÷ 48400 lbs	33000 ÷ 99000 lbs
Equipment weight*	2150 lbs	2850 lbs
Height	31.5 in	31.5 in
Baseplate size	28 x 47 in	35 x 48 in
Centrifugal force	22000 lbs	37400 lbs
Compacting force Min - Med - Max	18.9 22.1 25.6 psi	17.7 24 31.3 psi
Frequency Min - Med - Max	30 33 35 hz	1800 2100 2400 rpm 30 35 40 hz
Oil flow to motor	27 ÷ 32 gpm	50 ÷ 70 gpm
Maximum working pressure adjusted to the excavator	2850 psi	2450 psi
Maximum backpressure	300 psi	100 psi
Compatibility of attachment plate with mounting bracket	HP 1800 HP 2000	HP 3000 - HP 4000 HP 5000 ÷ HP 7500

N.B. All illustrations and numerical data in this catalog are purely indicative and subject to change at our discretion and without notice. We therefore reserve the right to modify them with a view to improving and continuously developing our product.

#### Compatibility

Suggested uses on machines with an overall weight (in lbs):

IHC 50	IHC 70	IHC 75	IHC 150	IHC 250
3800 17600	7700 28600	8800 30800	17600 48400	33000 99000



Technical Data	IHC R 50	IHC R 70	IHC R 75
Type of carrier	1 3	1 3 4	1 3 4
Excavator weight	7700 ÷ 28600 lbs	14300 ÷ 35200 lbs	15400 ÷ 35200 lbs
Equipment weight*	950 lbs	1400 lbs	1500 lbs
Height	34.7 in	36.7 in	36.7 in
Baseplate size	12 x 30 in	18 x 33 in	25 x 34 in
Centrifugal force	6600 lbs	8800 lbs	8800 lbs
Compacting force Min - Med - Max  Frequency Min - Med - Max	10.8 16.9 24.2 psi 2000 2500 3000 rpm 33 42 50 hz	11.7 15.6 20 psi 1600 1850 2100 rpm 27 31 35 hz	9.2 12.2 15.7 psi 1600 1850 2100 rpm 27 31 35 hz
Oil flow to motor	12 ÷ 18 gpm	15 ÷ 20 gpm	15 ÷ 20 gpm
Maximum working pressure adjusted to the excavator	3450 psi	2850 psi	2850 psi
Maximum backpressure	100 psi	300 psi	300 psi
Oil delivery for rotation	3 gpm	3 gpm	3 gpm
Pressure regulated for rotation	1300 psi	1300 psi	1300 psi
Compatibility of attachment plate with mounting bracket	HP 1250	HP 1250	HP 1250

\*The operating weight of the equipment includes mounting bracket compatible with Indeco construction standards. Any differences in weight may be due to a different mounting bracket configuration.

Carrier key



Compact excavator





Backhoe loader









Technical Data	IHC R 150	IHC R 250		
Type of carrier	4 5	4 5		
Excavator weight	33000 ÷ 55000 lbs	35200 ÷ 99000 lbs		
Equipment weight*	2650 lbs	3350 lbs		
Height	42.6 in	43.4 in		
Baseplate size	28 x 47 in	35 x 48 in		
Centrifugal force	22000 lbs	37400 lbs		
Compacting force Min - Med - Max  Frequency Min - Med - Max	18.9 22.1 25.6 psi 1800 1950 2100 rpm 30 33 35 hz	17.7 24 31.3 psi 1800 2100 2400 rpm 30 35 40 hz		
Oil flow to motor	27 ÷ 32 gpm	50 ÷ 70 gpm		
Maximum working pressure adjusted to the excavator	2850 psi	2450 psi		
Maximum backpressure	300 psi	100 psi		
Oil delivery for rotation	3 gpm	3 gpm		
Pressure regulated for rotation	1300 psi	1300 psi		
Compatibility of attachment plate with mounting bracket	HP 3000 HP 4000	HP 3000 HP 4000		

N.B. All illustrations and numerical data in this catalog are purely indicative and subject to change at our discretion and without notice. We therefore reserve the right to modify them with a view to improving and continuously developing our product.

### Compatibility

Suggested uses on machines with an overall weight (in lbs):

IHC R 50 IHC R 70		IHC R 75	R 75 IHC R 150		
7700 28600	14300 35200	15400 35200	33000 55000	35200 99000	

### **Accessories**

#### 1 Indeconnect system

New remote monitoring system, based on the principles of the Internet of Things, to prevent equipment obsolescence and keep high performance. The 'Indeconnect' system consists of a device equipped with 4G technology for a wireless connection to the network, to be mounted on the equipment, and a cloud-based web platform you can access from mobile devices (with an app) or from PC, that lets you view the data transmitted in real time by each installed device: working hours, working position in space, hydraulic oil temperature, ambient temperature, GPS position, and more.

Through Indeconnect you can:

- Monitor productivity, making sure each Indeco tool is working as intended
- Check operations, verifying in real time the various internal and external parameters of the equipment to make sure that it is used in optimal conditions and correctly
- Increase security, by remotely checking the position of the equipment through GPS
- Plan maintenance, monitoring the health of each Indeco tool in real time, also through the automatic alert and messaging system that lets you order spare parts and reduce machine downtime to a minimum
- **Optimise rental**, by supervising and monitoring the management of rented equipment.

#### 2 | Backfill blade

A useful option, mounted on the compactor, for smoothing and levelling the earth to be compacted, without needing to switch from compactor to bucket.

1 |



2



## **Application areas**

			11101
Earth moving works	Trenching	1	
r-Pira	Ground excavation		
***	Floor leveling	0	0
*:*	Soil compaction	0	0
	Trench compaction	0	0
rth Moving and	Loading soil or bulk material		
Construction Foundation works	Building foundation excavation		
	Ground leveling		
Building construction	Foundation pile driving	0	0
Samuring to location	Compaction around pillars	0	0
Tunnelling	Tunnel excavation		
	Roof, face & rib scaling		
Underwater application	• Dredging		
	Dock deepening & extension		
nfrastructures	Canal deepening & extension		
	Loading soil or bulk material		
	Handling rock or breakwaters		
Trenching	Oil & gas, water & sewage		
Trending	(deep trenching)		
	• Trenching		
	• Trench soil compaction	0	0
Paral assessmentian	·		
Road construction	Pile driving and guard rail driving	0	0
	Asphalt repair  Maintenance work (driver repair and available and a	0	0
	Maintenance work (driveways, sidewalks and	0	0
	parking lots)  Block paving	0	0
	· · ·		
Gardening & landscaping	• Fencing	0	0
ALL STATES	Ground excavation		
	Rock breaking		
	Pit planting	0	0
griculture and	Stump splitting		
Forestry	Golf course maintenance		
	Root and stump grinding		
	Hedgerow clearance and rejuvenation		
	Grinding of logging residues		
Forestry	• Timber log handling		
	<ul> <li>Maintenance of green area,</li> </ul>		
	small trees and brush		
	<ul> <li>Creation and upkeep of woodland corridors and</li> </ul>		
	firebreaks		
	Tree clearing		
	Vegetation clearing		
	Branch clearing		

IHC | IHC R

**IHC** Fixed compactors

**IHC R** Rotating compactors

#### The full range of other Indeco products

Produc	ts	Wei	ight	Product	Products		Weight		Products		Weight	
IFP	8 X	1650	lbs	IHC	50	450	lbs	ISS***	8/13	2750	lb	
IFP	13 X	2900	lbs	IHC	70	1000	lbs	ISS***	10/20	5280	lb	
IFP	19 X	4000	lbs	IHC	75	1100	lbs	ISS***	20/30	8030	lb	
IFP	28 X	6200	lbs	IHC	150	2150	lbs	ISS***	25/40	10560	lb	
IFP	35 X	7600	lbs	IHC	250	2850	lbs	ISS***	30/50	13420	lb	
IFP	45 X	10050	lbs	IHC R	50	950	lbs	ISS***	35/60	16720	lb	
IRP	5 X	1300	lbs	IHC R	70	1400	lbs	ISS***	45/90	22880	lb	
IRP	11 X	2550	lbs	IHC R	75	1500	lbs	IRC***	30	9240	lb:	
IRP	18 X	3750	lbs	IHC R	150	2650	lbs	IMH	3	850	lb	
IRP	23 X	5100	lbs	IHC R	250	3350	lbs	<del>IMH</del>	4	850	lb:	
IRP	29 X	6500	lbs	IMG S**	300	630	lbs	IMH	5	1180	lb:	
IRP	36 X	7950	lbs	IMG S**	400	850	lbs	IMH	6	1220	lb:	
IRP	45 X	9900	lbs	IMG S**	600	1300	lbs	IMH	8	1280	lb:	
IMP*	15	3300	lbs	IMG S**	1200	2550	lbs	IMH	10	1620	lb:	
IMP*	20	4600	lbs	IMG S**	1700	3550	lbs	IMH	14	2310	lb:	
IMP*	25	5300	lbs	IMG S**	2300	4800	lbs	IMH	20	3300	lb:	
IMP*	35	7700	lbs	IMG S**	2800	5850	lbs	IMH	3.2 SS	2190	lb:	
IMP*	45	9900	lbs	ISS***	5/7	1250	lbs	IMH	4.2 SS	3090	lbs	

<sup>\*</sup>Crusher configuration - \*\*Sorter configuration - \*\*\*Third-member configuration

**USA Version** 



**INDECO North America** 

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